



VOLVO

WORKSHOP BULLETIN

CARS

RE:	PRODUCT
HANDBRAKE	P
140, 164, 1800	GROUP
	55
DATE	NO.
April, 1970	8

Improved handbrake, 140, 164 and 1800

The following modifications have been made concerning the subject handbrake.

1. New type of pawl and ratchet segment on the 140 and 164.
2. New type of bracket for cable.
3. Lever with larger movement.
4. Rubber cover for lever introduced and cover plate removed.
5. Guard plate with attachment for rubber cover.

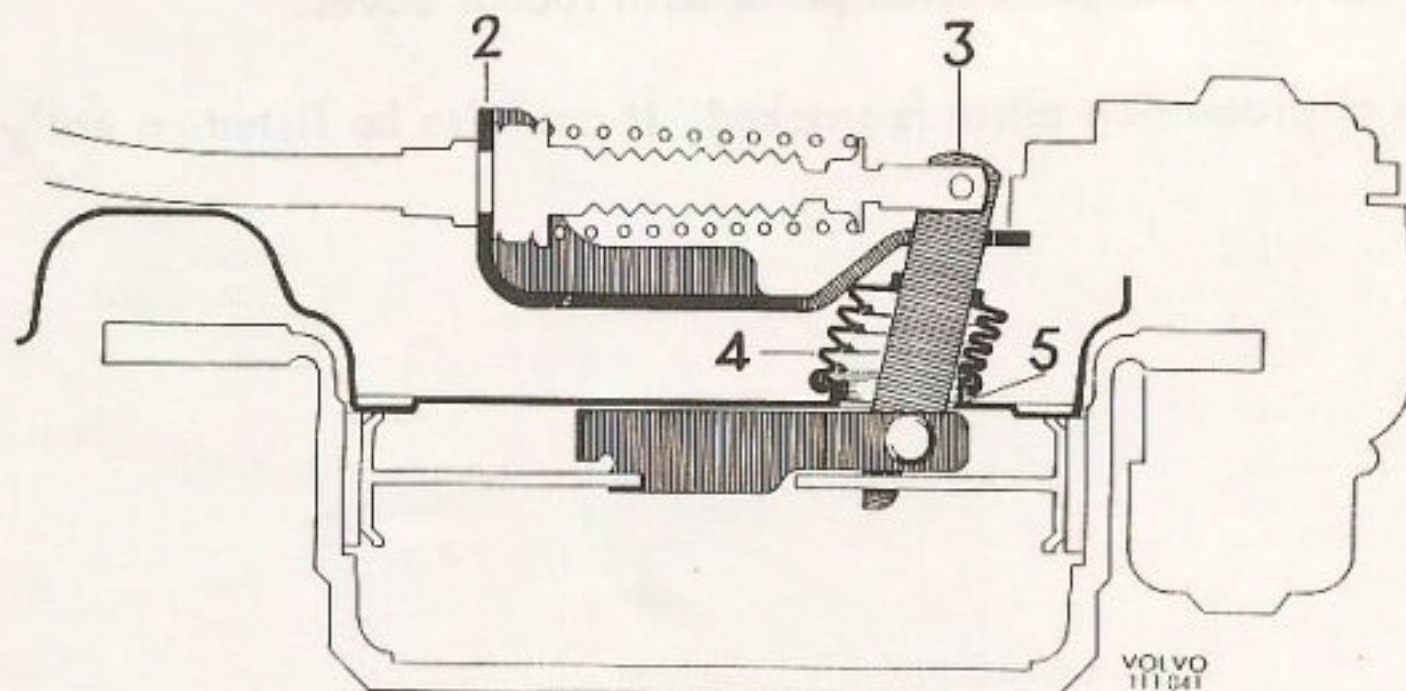
The modifications are introduced into our production from the following chassis Nos.:

Change 1

142: 127101
 144: 149397
 145: 36187
 164: 14678

Changes 2—5

142: 156281
 144: 175134
 145: 50536
 164: 23974
 1800: 31457



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2. Bracket

3. Lever

4. Rubber cover

5. Guard plate

The following table shows the part Nos., etc.:

<u>Description</u>	<u>Part No.</u>		<u>Qty per vehicle</u>
	<u>Old type</u>	<u>New type</u>	
Pawl	675915 (obsolete)	653466	1
Ratchet segment	675562 (obsolete)	686652	1
Bracket, L	677483	687107	1
Bracket, R	677482	887108	1
Lever, L	686653	688118	1
Lever, R	686654	688119	1
Rubber cover	-	688136	2
Protection plate, L	680819 (obsolete)	687368	1
Protection plate, R	680820 (obsolete)	687369	1

The following applies concerning the repair instructions.

1. Only the new type of pawl and ratchet segment are being stocked. If, for example, you are replacing the pawl on older vehicles, you must also replace the ratchet segment.
2. Both the old and new types of bracket are stocked. The new bracket should be used for the new lever.
3. Both the old and new levers are stocked. The new lever must have the new bracket with it. Both sides have the same type of lever.
4. The rubber cover can only be mounted on the new protection plate. When replacing this cover, the rear wheel brake unit must be dismantled. The cover plate should not be fitted between the lever link and protection plate with rubber cover.
5. Only the new type of protection plate is stocked. It can also be fitted on early prod. vehicles.